

IN THE CLAIMS:

Please amend claim 5 as follows:

A4

5. (Amended) A roller processing/rolling an electrode structure in which a powdered electrode active substance is adhered to the current collecting member, comprising one work roll and the other work roll having an electrode structure inbetween, a backup roll generating a pressing force onto the surface of the other work roll, and a pressure device pressing the backup roll toward the work roll side, and a drive unit rotating the work roll.